From professionals to start-ups, Roland supports successful graphics production with a broader range of superior products that are built-to-last and designed for consistently outstanding results.
At Roland, we understand that the digital printer is the backbone of your business. That’s why we carefully design and craft every Roland device for ultimate performance and bulletproof reliability. We also know that it takes more than a great printer to make a great print. It takes a printer, inks, media and software working in harmony. It takes customer education and support. And it takes product versatility — from sublimation to heat transfers to vehicle graphics.

The products featured in this guide offer you the highest quality printing options, whether you’re building a successful graphics business or expanding production.

**Cutters**

### CAMM-1 GR Series

Professional Cutters

<table>
<thead>
<tr>
<th>Models:</th>
<th>Sizes:</th>
<th>List Price:</th>
</tr>
</thead>
<tbody>
<tr>
<td>GR-640</td>
<td>64&quot;</td>
<td>$6,995 US</td>
</tr>
<tr>
<td>GR-540</td>
<td>54&quot;</td>
<td>$5,995 US</td>
</tr>
<tr>
<td>GR-420</td>
<td>42&quot;</td>
<td>$5,495 US</td>
</tr>
</tbody>
</table>

- Designed for faster cutting at 58.5 in/s (1,485 mm/s) and an increased down force of 600 gf
- Features two blade positions with the front position designed for perforated cutting
- Roland Quadralign™ optical registration system automatically recognizes printer crop marks on printed media

Roland CutStudio included
Three-year Warranty*

### CAMM-1 GS-24

Desktop Cutter

<table>
<thead>
<tr>
<th>Models:</th>
<th>Sizes:</th>
<th>List Price:</th>
</tr>
</thead>
<tbody>
<tr>
<td>GS-24</td>
<td>24&quot;</td>
<td>$1,995 US</td>
</tr>
</tbody>
</table>

- Efficiently cuts up to 19.7 in/s (500 mm/s), providing maximum productivity
- Powerful down force of up to 350 gf so you can cut thick materials
- Up to 10x overlap cutting for cutting thicker materials with precision
- Stand included with purchase that holds roll media and offers smooth set up

Roland CutStudio Included
Three-year Warranty*

* Requires product registration, only valid in US, Canada and Latin America regions

**Roland CutStudio Software**

Roland’s powerful CutStudio software provides the necessary tools to design and create professional custom cut graphics for a wide range of applications, including signs, decorated apparel, vehicles, point-of-purchase materials, backlit displays and much more.

**About Roland Media Versatility**

“I can print on adhesive vinyl, then switch it out and print on fabric. Versatility is my favorite feature, because I can have my office full of wonderful media that I can use at any time.”

Martin Charles, Sagaboy Productions

**About Roland Customer Training and Education**

“Attending the Born to Wrap workshop helped me develop new skills and gave me the confidence to expand my vehicle graphics business. In particular, I enjoyed the hands-on instruction.”

Robert Wiglesworth, Renegade Graphics

Purchase a Roland Care Premium Service Contract to extend your CAMM-1 cutter warranty to a 5-year warranty for even more peace-of-mind. Contact your local dealer or purchase a service contract online by visiting rolanddga.com/gopremium.
All Roland inkjet printers and printer/cutters use advanced, state-of-the-art Roland inks that print beautifully on both uncoated and coated media and deliver excellent drying time, ink density, scratch resistance and a wide color gamut. Print/cut models come with our industry-leading contour cutting technology for integrated printing and cutting in one seamless workflow, including the ability to remove a print, laminate it, and then reload it for accurate contour cutting while compensating for media skew and distortion.

**Eco-Solvent™ Printer/Cutters**

<table>
<thead>
<tr>
<th>TrueVIS™ VG Series</th>
<th>TrueVIS™ SG Series</th>
<th>SOLJET® Pro 4 XR-640</th>
<th>VersaStudio® BN</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Models:</strong></td>
<td><strong>Models:</strong></td>
<td><strong>Models:</strong></td>
<td><strong>Models:</strong></td>
</tr>
<tr>
<td>VG-540</td>
<td>VG-640</td>
<td>XR-640</td>
<td>BN-20</td>
</tr>
<tr>
<td><strong>Sizes:</strong></td>
<td><strong>Sizes:</strong></td>
<td><strong>Sizes:</strong></td>
<td><strong>Sizes:</strong></td>
</tr>
<tr>
<td>54”</td>
<td>64”</td>
<td>64”</td>
<td>20”</td>
</tr>
<tr>
<td><strong>List Price:</strong></td>
<td><strong>List Price:</strong></td>
<td><strong>List Price:</strong></td>
<td><strong>List Price:</strong></td>
</tr>
<tr>
<td>$17,995 US</td>
<td>$21,995 US</td>
<td>$25,995 US</td>
<td>$8,495 US</td>
</tr>
</tbody>
</table>

- Cost-effective TrueVIS INK delivers beautiful prints
- Four FlexFire™ print heads fire precision droplets in three sizes
- Included media take-up system handles rolls up to 110 lbs.

4, 7 and 8-color options available

**Two-year Warranty***

**Eco-Solvent™ Inks**

**TrueVIS INK™** is a major step forward in eco-solvent technology and offers wide color gamut printing at a lower running cost. Used in combination with Roland TrueVIS inks and our latest FlexFire print heads, every drop of ink falls exactly where it is intended, delivering beautiful images and uniform colors at production speed. GREENGUARD Gold certified, TrueVIS INK is virtually odorless and does not require any special ventilation or environmental equipment.

**TrueVIS™ VG Series**

**Performance Printer/Cutters**

**Models:**
- VG-540
- VG-640

**Sizes:**
- 54”
- 64”

**List Price:**
- $17,995 US
- $21,995 US

- Cost-effective TrueVIS INK delivers beautiful prints
- Two FlexFire™ print heads fire precision droplets in three sizes
- Bluetooth-enabled Roland DG MobilePanel allows for smart device operation

**SOLJET® Pro 4 XR-640**

**High-Volume Printer/Cutter with Metallic and White Ink**

**Models:**
- XR-640

**Sizes:**
- 64”

**List Price:**
- $25,995 US

- Dual mirrored print heads enhance speed and quality and can be used in all modes including white
- Choose 7 or 8-color ink configurations
- Includes Light Black, Metallic Silver and White ink for unique color effects

7 and 8-color options available

**Two-year Warranty***

**VersaStudio® BN**

**Desktop Inkjet Printer/Cutter with Metallic Silver & White Ink options**

**Models:**
- BN-20

**Sizes:**
- 20”

**List Price:**
- $8,495 US

- Handles a wide variety of jobs on a full spectrum of media
- Includes Metallic Silver and White ink options
- Combine with a heat press to create custom apparel

**CMYK, CMYK+Mt or CMYK+W Aqueous ink option | One-year Warranty**

**Eco-Solvent™ Printer/Cutters**

- Embedded ICC profile support
- Advanced cropping, tiling and nesting options
- Variable data printing
- Ink usage and print time estimation

**Roland VersaWorks™ RIP & Print Management Software**

Developed exclusively for Roland devices, included VersaWorks™ and VersaWorks Dual™ RIP Softwares are feature-packed programs designed so that even novice users can take full advantage of many capabilities of Roland printers and printer/cutters. Here are just some of their many features:

- Embedded ICC profile support
- Advanced cropping, tiling and nesting options
- Variable data printing
- Ink usage and print time estimation
Owning a Roland

With Roland Care, you have access to the industry’s finest support, including product warranties, on-site installation, email and technical support, user forums, newsletters and Roland Academy workshops and webinars. Service contract options offer an added peace of mind.

For more information, please visit rollandga.com/warranties

Eco-Solvent™ Printers

<table>
<thead>
<tr>
<th>SOLJET® EJ-640</th>
<th>VersaEXPRESS® RF-640</th>
</tr>
</thead>
<tbody>
<tr>
<td>High-Volume</td>
<td>Professional</td>
</tr>
<tr>
<td>Large-Format Printer</td>
<td>Large-Format Inkjet Printer</td>
</tr>
<tr>
<td>Models: EJ-640</td>
<td>Models: RF-640</td>
</tr>
<tr>
<td>Sizes: 64&quot;</td>
<td>Sizes: 64&quot;</td>
</tr>
<tr>
<td>List Price: $21,995 US</td>
<td>List Price: $14,995 US</td>
</tr>
</tbody>
</table>

- Dual eight-channel piezo inkjet heads with 180 nozzles per channel
- Photographic image quality in all print modes, including high speed
- EJ INK for fast dry times and lower running costs
- Included media take-up system handles rolls up to 110 lbs.

Dual CMYK or CMYKLCmLk
Two-year Warranty*

Print, Cut and Save $1,995 on an RF-640 + GR-640 Combo

Dye-Sublimation Printers

<table>
<thead>
<tr>
<th>Texart™ XT-640</th>
<th>Texart™ RT-640</th>
</tr>
</thead>
<tbody>
<tr>
<td>High-Volume</td>
<td>Performance</td>
</tr>
<tr>
<td>Dye-Sublimation Printer</td>
<td>Dye-Sublimation Printer</td>
</tr>
<tr>
<td>Models: XT-640</td>
<td>Models: RT-640</td>
</tr>
<tr>
<td>Sizes: 64&quot;</td>
<td>Sizes: 64&quot;</td>
</tr>
</tbody>
</table>

- Dual staggered 8-channel print heads for high speed printing
- Expansive ink choices include Orange, Violet, Light Cyan, Light Magenta, Fluorescent Pink and Fluorescent Yellow
- Advanced feed adjuster for highly stable printing and powerful vacuum to keep paper flat
- Included bulk ink feeder and heavy-duty take-up system for long production runs

4 and 8-color options available
Two-year Warranty*

Texart™ Dye-Sublimation Ink

EJ INKS are engineered for use with Roland’s next generation of inkjet machines that offer high-volume, low-maintenance print production. Created for use with the SOLJET EJ-640, EJ INKS produce bold, exciting colors with the added benefit of saving you up to 35% over other inks.

* Registration within 60 days of purchase and continuous exclusive use of Roland inks is required to qualify for a free second year warranty.

Texart™ Dye-Sublimation Ink

With Texart dye-sublimation ink, there are literally hundreds of color options for your apparel, decor, soft signage and other stylish products. Texart features more color choices than ever before with 8-color modes that include CMYKLCmLkOrVi and CMYK+OrViFpFy. Create vibrant colors and subtle tones with the addition of Orange and Violet ink or create dynamic and eye-catching fluorescent hues and soft pastel shades with Fluorescent Pink and Yellow inks. Texart ink is approximately 15% less expensive per liter than conventional inks, yet provides outstanding color reproduction.

ErgoSoft Roland Edition Dye-Sublimation RIP Software

Developed to perfectly integrate with Roland dye-sublimation technologies, ErgoSoft Roland Edition and ErgoSoft Roland Edition 2 enable users to work in print environments and print modes for the most common fabrics. With intuitive editing tools as well as enhanced workflow features, they allow users to take on multiple print jobs.

- Superior color management with color replacement and extensive Colorbooks swatches
- Job calculation tool
- Step & repeat, tiling, and other advanced media saving and efficiency tools
Robust 64” x 98” flatbed surface prints up to 63”x96”
• Compatible with a wide range of media substrates up to 6” thick and 220 pounds
• Powerful, zoned vacuum system makes for easy handling of substrates, including Sintra®, Coroplast® and styrene
• Print very big and many small with large-scale flatbed customization

Models: Sizes: List Price:
LEJ-640FT  64”  $89,995 US

CMYK+Gloss+White Two-year Warranty*

VersaUV® LEJ-640
High-Volume UV Flatbed Printer

Model: Sizes: List Price:
LEJ-640  64”  $54,995 US

• Hybrid printer is compatible with roll-to-roll media and supports rigid material up to 1/2” thick, including 4” x 8” sheets
• Perfect for large sheets of Gatorfoam®, Fome-Cor®, corrugated cardboard and more
• Produce graphics with stunning varnish and embossed effects

CMYK+Gloss+White Two-year Warranty*

VersaUV® LEF Series
UV Benchtop Flatbed Printers

Model: Sizes: List Price:
LEF-12i  12”  $17,995 US
LEF-200  20”  $25,995 US
LEF-300  30”  $29,995 US

Optional BOFA air filtration system for all units

CMYK+Gloss+White Two-year Warranty*

VersaUV® LEC Series
UV Printer/Cutters

Model: Sizes: List Price:
LEC-330  33”  $49,995 US
LEC-540  54”  $58,995 US

• UV printer/cutters ideal for producing packaging prototypes, labels and specialty graphics
• Low-heat LED lamps print on foil, BOPP, PET film, fabrics and more
• Gloss ink for matte, high-gloss, emboss and dimensional effects
• Embossing, creasing, perf-cutting and more in one awesome device

CMYK+Gloss+White Two-year Warranty*

UV Printers & Printer/Cutters

ECO-UV™ INK

ECO-UV ink produces brilliant color prints on a wide variety of materials, including paper, film, leather, and materials such as polyester and acrylic – making it popular for labels, packaging materials and consumer products. White ink can be printed as a flood or spot under CMYK ink on dark substrates, or behind CMYK on clear materials. Gloss ink produces unique textures including a Matte, Gloss and simulated embossed effects. An optional on-board Primer** (LEF-200 and LEF-300) is also available for added adhesion when printing onto selective substrates.

**For best primer results, it is strongly recommended that users test for adhesion to specific substrates prior to final production.

ECO-UV air filtration system for all units
### Cutter Key Features Comparison

<table>
<thead>
<tr>
<th>CAMM-1 GR-640/540/420</th>
<th>CAMM-1 GS-24</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MAX. CUTTING WIDTH</strong></td>
<td>65”/55”/42”</td>
</tr>
<tr>
<td><strong>MAX. CUTTING LENGTH</strong></td>
<td>984”</td>
</tr>
<tr>
<td><strong>MAX. CUTTING SPEED</strong></td>
<td>1,485 mm/s (58.5 in/s) (in increments of 10 mm/s)</td>
</tr>
<tr>
<td><strong>CUTTING SPEED</strong></td>
<td>10 - 500 mm/s (in increments of 10 mm/s)</td>
</tr>
<tr>
<td><strong>CUTTING FORCE</strong></td>
<td>20 - 600 gf (in increments of 10 gf)</td>
</tr>
</tbody>
</table>

### Printer Key Features Comparison

<table>
<thead>
<tr>
<th>TRUEVIS SG-300/540</th>
<th>TRUEVIS VG-540/640</th>
<th>SOLJET PRO 4 XR-640</th>
<th>VERSASTUDIO BN-20</th>
<th>SOLJET EJ-640</th>
<th>VERSAEXPRESS RF-640</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MAX. MEDIA WIDTH</strong></td>
<td>30”/54”</td>
<td>54”/64”</td>
<td>64”</td>
<td>20”</td>
<td>64”</td>
</tr>
<tr>
<td><strong>PRINTERS TYPE</strong></td>
<td>Print/cut</td>
<td>Print/cut</td>
<td>Print/cut</td>
<td>Print-only</td>
<td>Print-only</td>
</tr>
<tr>
<td><strong>MAX. RESOLUTION</strong></td>
<td>900 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
<td>1440 dpi</td>
</tr>
<tr>
<td><strong>MAX. SPEED</strong></td>
<td>30” - 80.73 sqf/hr @ 600x600 dpi</td>
<td>54” - 101.2 sqf/hr @ 600x600 dpi</td>
<td>528 sqf/hr @ 360x360 dpi</td>
<td>19 sqf/hr @ 720x720 dpi</td>
<td>521 sqf/hr @ 360x360 dpi</td>
</tr>
<tr>
<td><strong>INK TYPE</strong></td>
<td>TrueVIS INK</td>
<td>TrueVIS INK</td>
<td>Eco-Sol Max 2 Light Black, White &amp; Metallic Options</td>
<td>Eco-Sol Max</td>
<td>Eco-Sol MAX 2</td>
</tr>
<tr>
<td><strong>INK COLOR CHOICES</strong></td>
<td>4-color CMYK</td>
<td>Dual 4-color CMYKCMYK</td>
<td>7-color CMYKCMYKCMYKCMYK</td>
<td>4-color CMYK</td>
<td>4-color CMYK</td>
</tr>
<tr>
<td><strong>INK CAPACITY</strong></td>
<td>4 pouches (500 ml)</td>
<td>8 pouches (500 ml)</td>
<td>8 cartridges (220 or 440 ml)</td>
<td>5 cartridges (220 ml)</td>
<td>8 cartridges (440 ml)</td>
</tr>
</tbody>
</table>

### Specifications are subject to change. Please check www.rolanddga.com for current information.